# eramic

Preparation Guide for IPS e.max®



Posterior Chairside Preparation Guid

### **Anterior** Chairside Preparation Guide

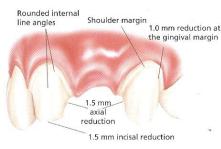
### ge Restorations VN PREPARATION

n reduction at the gingival margin



# **3-Unit Bridge Restorations**

3-UNIT BRIDGE PREPARATION



### Thin Veneers

IPS e.max can be pressed to as thin as 0.3 mm for veneers. If sufficient space is present, IPS e.max can be placed over the existing teeth without the removal of any tooth structure. Depending on the case requirements, however, some teeth may need to be prepared to accommodate for the thickness of the ceramic and to ensure for proper contour and emergence profile.



# diamond bur nickness of facial The diamond bur is angled to bevel back the incisal edge Depth cuts of 0.6 mm\*

### (® indications

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	IPS e.max Ceram/ZirPress	IPS e.max ZirCAD	IPS e.max CAD/Press
rown		V	V
/eneer	V		~
Bridge		~	V
Crown		V	V
3ridge		V	

# **ISFACTION**

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### Inlays/Onlays

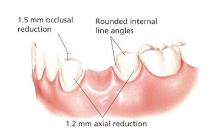
#### INLAY PREPARATION



### ONLAY PREPARATI

1.0 mm- to 1.5 mm wide gingival floo Shoulder margin

### 3-Unit Bridge Restorations 3-UNIT BRIDGE PREPARATION





CONVENTIONAL CEM

## **Full-Coverage Restorations**

#### POSTERIOR CROWN PREPARATION

Rounded internal line angles 1.5 mm occlusal reduction 1.5 mm axial reduction 1.0 mm reduction at A flat-ended, tapered diamond is the gingival margin

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**PREPARATION** 1.5 Taper between 4° and 8° Shoulder preparation of at least 1.0 mm proximal reduction utilized to establish a shoulder margin

